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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)

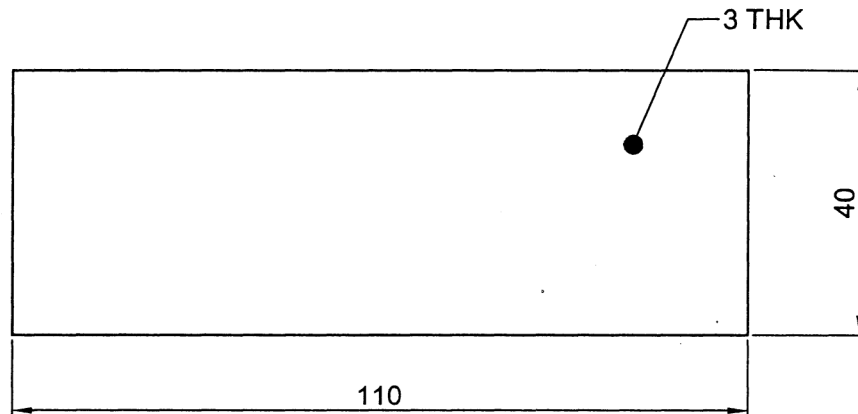
QUALITY OF WELD JOINTS REF. RD 230 MEDIUM

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96

STATUS:

PRODUCTION



NOTE

1. RUBBER MATERIAL SHALL CONFORM TO PTS DOC. NO. GR/TD/1766

UNCONTROLLED

GRADE No.	VALUE	SYMBOL	ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	PRODUCT	DESCRIPTION	SIZE	COMPANY STD./IS	Wt. (Kg)
									DMRC BG METRO CARS		110x40x3THK		
									REF DRG				
									MATERIAL	EPDM RUBBER			
									HEAT TREAT.		APPD	3.12.15	
									SURFACE TREAT.		REVD		
									TITLE	PACKING RUBBER	CHKD	3.12.15	
											DRWN	SUNIL	03.12.2015
											SCALE	1:1	Wt.(Kg)
												1 OF 1	-
											DRG No.	909-19640	ALT



BEML LIMITED

NEW FRONTIERS. NEW DREAMS